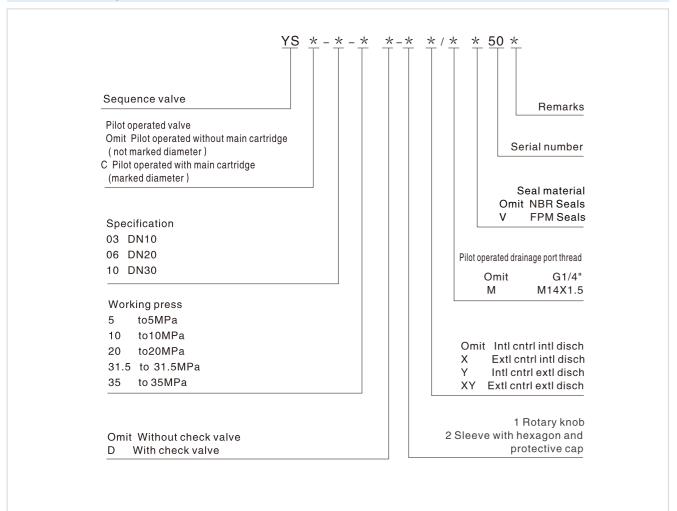
Technical specification



Specification		03	06	10					
Max. working pr	essure (MPa)	31.5							
Max. Flow	(L/min)	250	500	600					
Working fluid		Mineral oil;phosphate-ester							
Fluid temp.	$(^{\circ}\!$	-20~70							
Viscosity	(mm^2/s)	12~380							
Working press	(MPa)	5	5 10 20						
Cleanliness	The maximum allowable cleanliness of the oil should be according to 9th degree of Standard NAS1638.It is suggested that the minimum filter rating should be 8 10≥75.								

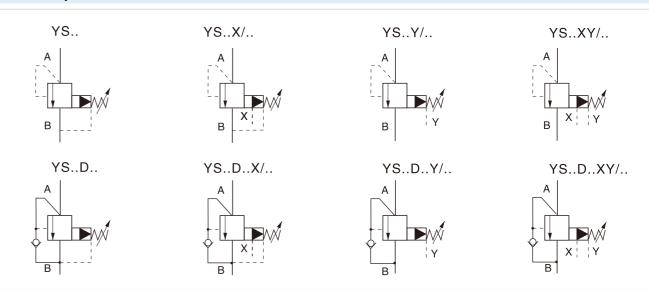
YS pilot-operated sequence valve is used to control action sequence of actuators in hydraulic systems so as to achieve automatic control. By changing the control mode, it can serve as back pressure valve, unload valve, bypass valve and sequence valve. In addition, an internal supply internal discharge or an external supply internal discharge sequence valve can also be used as a balance valve if it includes a check valve.

Model description

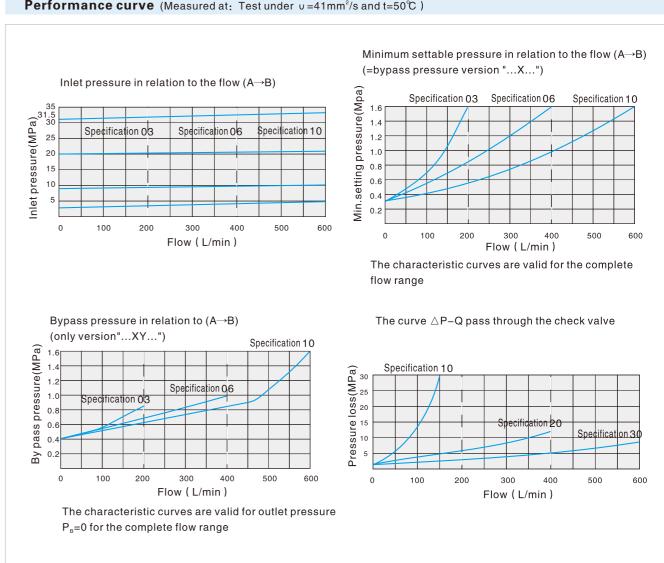


Sequence Valve

Code symbol



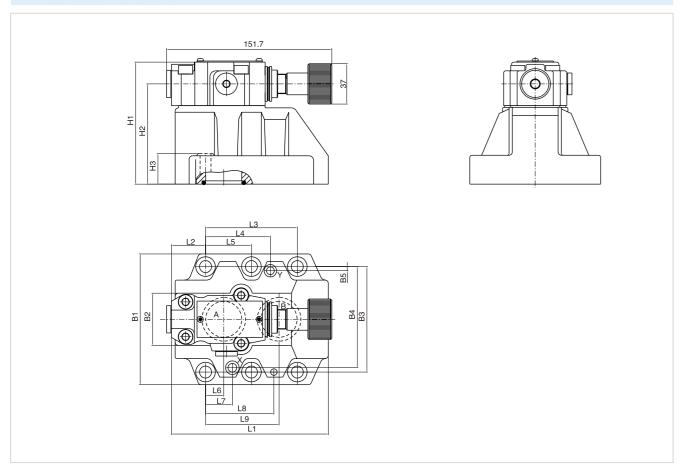
Performance curve (Measured at: Test under $v = 41 \text{mm}^2/\text{s}$ and $t = 50 ^{\circ}\text{C}$)



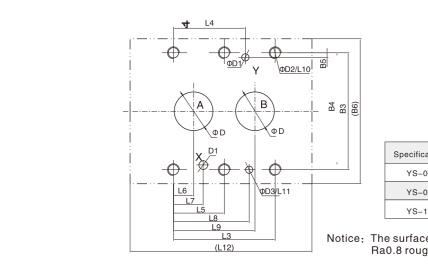
B.2.1 B.2.2

Sequence Valve

External dimensions



Subplate mounting size



Specification	Mounting screw	Tighten torque					
YS-03	4-M10x50-10.9	75Nm					
YS-06	4-M10x60-10.9	75Nm					
YS-10	6-M10x70-10.9	75Nm					

Notice: The surface, connecting with the valve, should be Ra0.8 roughness, and 0.01/100mm flatness.

Model	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	В1	B2	ВЗ	В4	B5	В6	H1	H2	НЗ	D	D1	D2	D3
YS-03	96	35.5	42.9	21.5	_	7.2	21.5	31.5	35.8	23	6	98	85	80	66.7	58.8	7.9	87	112	92	28	12	6	M10	7
YS-06	116	37.5	60.3	39.7	-	11.1	20.6	44.5	49.2	24	6	118	102	59.5	79.4	73	6.4	104	122	102	38	25	6	M10	7
YS-10	145	33	84.2	59.5	42.1	16.7	24.6	62.7	67.5	25	6	147	120	76	96.8	92.8	3.8	149	130	110	46	32	6	M10	7

Unloading Relief Valve

HOYEA

Technical specification

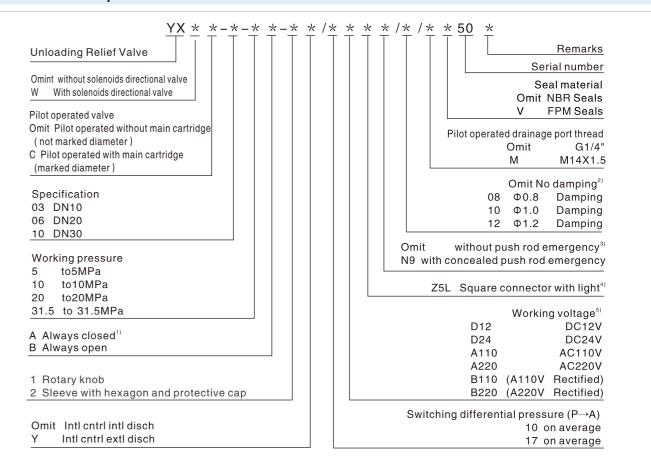


Specification			03	06	10				
Max. working pr	essu	re (MPa)	31.5						
Max. Flow (L/r	min)	10%	40	80	120				
Wax. Flow (L/I	11111)	7%	60	60 120					
Working fluid			Mineral oil;phosphate-ester						
Fluid temp.		(℃)	-20~70						
Viscosity	(1	mm²/s)	12~380						
Working press		(MPa)	5	10 20	31.5				
Cleanliness	The maximum allowable cleanliness of the oil should be according to 9th degree of Standard NAS1638.It is suggested that the minimum								

filter rating should be β 10 \geq 75.

YX/YXW valve is a pilot–operated unloading valve. Its function is to switch two situations in hydraulic system, by adjusting handle to set the working pressure or unloading pressure. Pump will be unloading automatically by controlling electrical magnetic.

Model description



Explaination: 1.1),2),3),4),5)is used in YXW solenoids relief valves

2. 2) damping is fixed at the B oil port of the solenoids directional valves

B.2.3